# **Industrial Application**

A treatment train approach

🔘 Te Rapa, Hamilton





## TREATMENT SOLUTIONS UTILIZED:

- StormFilter<sup>™</sup> 26 x 69cm in a StormFilter<sup>™</sup> Vault (Perlite Cartridges)
- Cascade Separator

# **PROJECT OVERVIEW:**

Humes Pipeline Systems in Te Rapa, Hamilton, required a stormwater treatment solution to meet council regulations. The site's stormwater runoff, primarily from a metaled yard, was being discharged into a nearby creek, necessitating a robust system to handle heavy sediment loads and prevent cross-contamination from adjacent industrial sites.

Stormwater360 was selected to design a low-maintenance treatment train, addressing sediment reduction, hydrocarbon capture, and external contamination control.

## CHALLENGES:

- Heavy Sediment Load: Runoff from the metalled yard produced significant sediment, requiring an effective system to handle these loads.
- Adjacent Industrial Sites: The design needed to prevent cross-contamination from neighbouring properties.
- Regulatory Compliance: The system had to meet council requirements, particularly for Total Suspended Solids (TSS) reduction.

## SOLUTION:

Stormwater360 designed a comprehensive treatment train that included:

- Deep and Wide Sumps: Strategically placed to capture the heavy sediment load before stormwater enters the primary treatment system.
- Cascade CS4 (Gross Pollutant Trap): Installed upstream of the StormFilter<sup>™</sup>, the Cascade CS4 captures hydrocarbons, litter, and debris, removing 50% of TSS in pre-treatment, and reducing the strain on the downstream system.
- StormFilter<sup>™</sup> with Perlite Cartridges: This final stage of treatment targets fine sediments and pollutants, achieving a minimum of 75% TSS removal before discharge into the creek.

This design ensured compliance with local water quality regulations and protected the site from potential cross-contamination.

## **TREATMENT OVERVIEW:**

- TSS Reduction: The system is designed to remove at least 75% of TSS, reducing sediment pollution in the creek.
- Hydrocarbons, Litter, and Debris: The Cascade CS4 captures these pollutants before they can enter the final filtration system.
- Cross-contamination: The treatment train prevents pollutants from neighbouring sites from affecting stormwater quality at the Humes facility.

#### **MAINTENANCE:**

Installed in late 2022, the system underwent its first maintenance in June 2024. Stormwater360's inspect-to-maintain service ensures the system remains fully functional with minimal maintenance required between service intervals.

#### **CONCLUSION:**

The retrofit stormwater treatment train at Humes Pipeline Systems' Te Rapa plant effectively addresses the challenges of high sediment loads and potential cross-contamination from adjacent sites. The Cascade Separator<sup>™</sup> and StormFilter<sup>™</sup> Vault system ensures compliance with environmental regulations and maintains the quality of discharge into the neighbouring creek.

This solution not only meets regulatory requirements but also provides a robust and reliable approach to managing stormwater in an industrial setting.





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